

Date: Wednesday, 21/01/2009 7:37:57 AM
 User: Melanie Fauteux











Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GUSSET
Job Number : 44982	
Estimate Number : 13415	
P.O. Number :	Part Number : PB6743001254
This Issue : 21/01/2009 S.O. No. :	Drawing Number : B67-43001 P.23
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 41493	Material :
Written By :	Due Date : 27/01/2009 Qty: 20 Um: Each
Checked & Approved By : <u>09-01-21</u>	
Comment : est rev A new issue 08.06.19 DD verified: EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S125	6061-T6 .125 Sheet
		
	Comment: Qty.: 0.0697 sf(s)/Unit Total : 1.3944 sf(s) 6061-T6 .125Sheet batch:- <u>109405</u> <u>B 9-2-3</u>	
2.0	WATER JET	FLOW WATER JET
		
	Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>B1</u> Prog Rev: <u>B1</u> <u>B 9-2-3</u> 2-Deburr if necessary <u>M-1</u> <u>09/02/04</u> <u>20X</u>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>B 9-2-3</u>	
4.0	QC8	SECOND CHECK
		
	Comment: SECOND CHECK <u>09/02/04</u> <u>20X</u> <u>counter</u>	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST439</u> <u>SS</u> <u>09/02/04</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: GUSSET

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Part Number: PB6743001254

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/05 MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

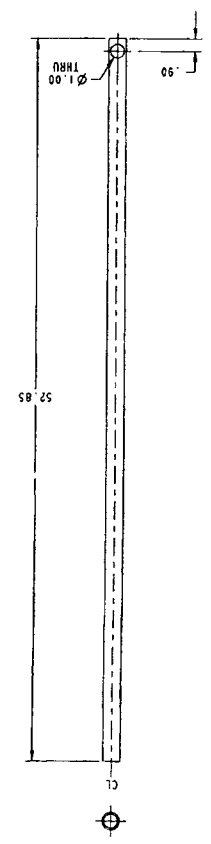
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

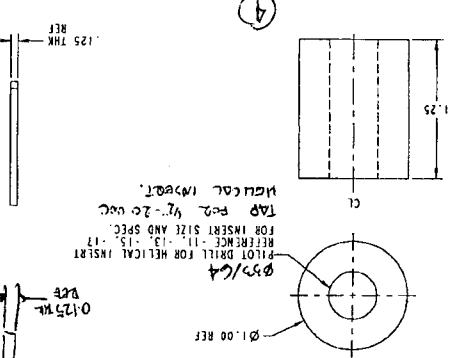
ORIGINAL

PREMIER AVIATION, INC.
3000 Aviation Parkway, Grand Prairie, Texas 75050
D:\OSUV8 B67-43001
SCALE 1:1000

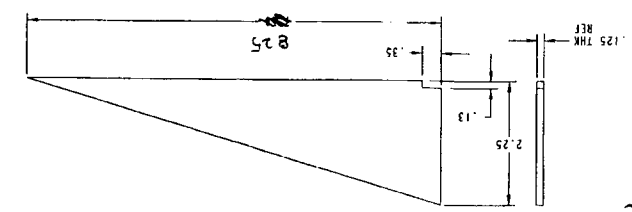
① -247 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, NW-T-700/6
SCALE 0.250



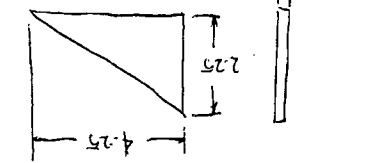
④ -249 INNER TUBE BUSHING
MATERIAL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE 2.000



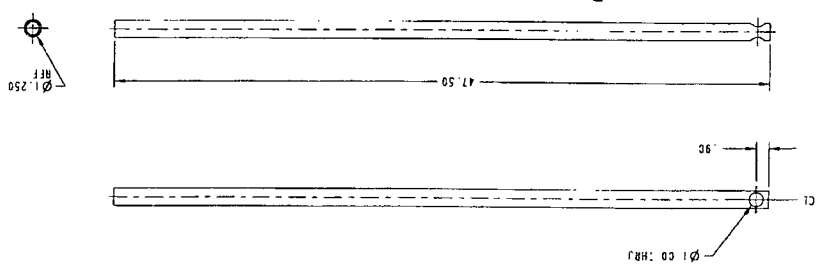
④ -253 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE 1.000



④ -279 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE 1.000



① -257 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, NW-T-700/6
SCALE 0.250



RELEASED

28674